

RT
SPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4464-041

Job Sheet 197685



Part No: D4464-041

Job Qty: 1 pcs

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Job Created: 7/12/19

Due Date: 7/31/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV H IPP REV:A 11.11.23 NEW ISSUE DD VERF:EC IPP REV:B 12.03.08 AS PER DWG REV.B DD VERF:EC IPP REV:C 12.04.24 ECN 12-571 DD VERF:EC IPP REV:D 13.10.30 DWG REV PE1 DD VERF:JLM IPP REV:E 14.06.13 AS PER DWG REV.E DD VERF:JLM IPP REV:F 14.07.21 AS PER DWG REV.F DD VERF:JLM IPP REV:G 15.01.15 AS PER DWG REV.G DD VERF:JLM IPP REV:H 15.03.04 AS PER DWG REV.H9 DD VERF:JLM IPP REV:I 15.06-17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	7/31/19		0.00	10.34	Large Fab - 1		JUL 15 2019
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3	DAS 24	
							Large Fab - 4	9-89	
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	1 pcs	7/31/19		0.00	0.00	QC 9 - 10		DAS 43 9-89
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
112	Small Fab - 2 - B4B	1 pcs	7/31/19		0.17	1.53	Small Fab - 1 - B4B		Smb 19/7/19
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
114	QC 5	1 pcs	7/31/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		

						QC 5 - 19	
						QC 5 - 22	DAS
						QC 5 - 24	24
						QC 5 - 3	9-89
						QC 5 - 43	
						QC 5 - 49	JUL 1 6 2019
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
120	Large Fab - Welded Assy-2-B4B	1 pcs	7/31/19	0.00 10.34		Large Fab - 1 - B4B	
						Large Fab - 10 - B4B	
						Large Fab - 2 - B4B	DAS
						Large Fab - 3 - B4B	24
						Large Fab - 4 - B4B	9-89
						Large Fab - 5 - B4B	JUL 1 6 2019
						Large Fab - 6 - B4B	
						Large Fab - 7 - B4B	
						Large Fab - 8 - B4B	
						Large Fab - 9 - B4B	
						Large Fab - 11 - B4B (Various)	
123	Small Fab - 3 - B4B	1 pcs	7/31/19	0.00 1.53		Small Fab - 1 - B4B	smb
						Small Fab - 2 - B4B	19/1/18
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
						Small Fab - 6 - B4B	
						Small Fab - 7 - B4B	
140	Large Fab - Welded Assy-3-B4B	1 pcs	7/31/19	0.00 10.34		Large Fab - 1 - B4B	
						Large Fab - 10 - B4B	
						Large Fab - 2 - B4B	
						Large Fab - 3 - B4B	DAS
						Large Fab - 4 - B4B	24
						Large Fab - 5 - B4B	9-89
						Large Fab - 6 - B4B	JUL 2 2 2019
						Large Fab - 7 - B4B	
						Large Fab - 8 - B4B	
						Large Fab - 9 - B4B	
						Large Fab - 11 - B4B (Various)	
141	QC 9	1 pcs	7/31/19	0.00 0.00		QC 9 - 10	
						QC 9 - 18	
						QC 9 - 24	
						QC 9 - 43	
						QC 9 - 50	cl
						QC 9 - 9	
142	QC 5	1 pcs	7/31/19	0.00 0.00		QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	

				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	EL
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
143 Outsource - 2 - NDT per QSI038	1 pcs	7/31/19		SKY002-VC	5 <i>2019-07-24</i>
145 Packaging 2-1 - Receive - B4B	1 pcs	7/31/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	<i>2019-07-24</i>
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
147 QC 6	1 pcs	7/31/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
150 Handfinish - 1-1 Chemical- B4B	1 pcs	7/31/19	0.00 1.32	Handfinish - 1 - 1 - B4B	<i>2019-07-24</i>
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	

				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
160 QC 7	1 pcs	7/31/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	
				QC 7 - 81	
164 Small Fab - 4 - B4B	1 pcs	7/31/19	0.00 1.53	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
169 QC 5	1 pcs	7/31/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	

JUL 30 2019

JUL 26 2019

				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	JUL 26 2019 DAS 40 9-89
				QC 5 - 61	
				QC 5 - 81	
170 Spray Paint - 2 - B4B	1 pcs	7/31/19	0.00 1.73	Spray Paint - 1 - B4B	A8 19-7-27
				Spray Paint - 2 - B4B	
				Spray Paint - 3 - B4B	
				Spray Paint - 4 - B4B	
180 QC 14	1 pcs	7/31/19	0.00 0.00	QC 14 - 15	
				QC 14 - 2	
				QC 14 - 34	
				QC 14 - 41	
				QC 14 - 51	
				QC 14 - 58	
				QC 14 - 59	
				QC 14 - 9	
				QC 14 - 68	
				QC 14 - 40	JUL 29 2019 DAS 40 9-89
				QC 14 - 19	
				QC 14 - 43	
				QC 14 - 24	
				QC 14 - 61	
				QC 14 - 81	
190 Small Fab - 5 - B4B	1 pcs	7/31/19	0.00 1.53	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	JUL 31 2019
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
200 QC 5	1 pcs	7/31/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	DAS 61 9-89
				QC 5 - 61	

				QC 5 - 81	
210 Packaging 3-1 - Stock - B4B	1 pcs	7/31/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	1 pcs	7/31/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

DAS
75
9-89

JUL 31 2019

MB

DAS
21
9-89

JUL 31 2019

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.
Descriptions: 110 - (QC9- Inspect visual per QSI004- Fusion Welds)

112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal
Batch:

114 - (QC5- Inspect part completeness to step on W/O)

120 - 1- Use fixture to weld D4125 bolws to D4463-13 using DT9810 as per dwg. 2- Tack Weld D4463-3 to side, front a
back panel.

123 - Transfer drill and c'sink D4975-1 bracket to bottom bracket , wet install as per dwg Proseal 890B

Batch: _____ Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: _____ Instal
D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install

fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: _____

140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.

141 - (QC9- Inspect visual per QSI004- Fusion Welds)

142 - (QC5- Inspect part completeness to step on W/O)

143 - ISSUE P/O : 44096 LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM
1417 LEVEL 2

145 - (Receive & Inspect for Damage & Mat'l Certs)

147 - (QC6- All purchased or subcontracted products)

150 - (Chemical Conversion Coat per QSI005 4.1) 1- Alodine on tank. No alodine inside

160 - (QC7-Inspect Chemical Conversion Coat)

164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: 5194525 2- Assemble as per
dwg and for D4577-041/-3/-5 access panels install wet with proseal 890B A/R Proseal 890B Batch: 5194525

169 - (QC5- Inspect part completeness to step on W/O)

10/19

M138872 AL4 Rod

PAINT FLAT GREY AS PER DWG AND QSI PAINT

190 - 1- Install placards, fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: 5198-525

210 - (Identify as per dwg & Stock Location: _____)

220 - (QC21- Final Inspection - Work Order Release)

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5119401
D4000-5	Fuel Tank Vent Fitting	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	158736
D4023-3	Cap And Flange	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5174328
D4125-1	Fwd Sediment Bowl	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5190827
D4125-3	Aft Sediment Bowl	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188830
D4462-1	Baffle	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188107 3108 137
D4462-3	Baffle	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188188
D4463-041	Tank Top Assembly	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188107
D4463-11	Tank Front	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188579
D4463-13	Tank Bottom	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5187778
D4463-3	Tank Aft End	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5187773
D4463-5	Tank Upper Cut Out	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5136606
D4463-7	Tank Fwd End	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5121197
D4463-9	Tank Back	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188325
AN3-5A	Bolt	24 Ea (24 ea)	190-Small Fab - 5 - B4B	5119158
AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5089986
AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab - 5 - B4B	5110403
D3997-11	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5160578
D3997-17	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5059489
D3997-29	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5133561
D3997-43	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5133548
D3997-5	Placard	2 pcs (2 ea)	190-Small Fab - 5 - B4B	5133555
D4000-045	Fuel Pickup Fitting Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	517178
D4000-1	Fuel Supply Fitting	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5192503
D4000-9	Grommet	3 pcs (3 ea)	190-Small Fab - 5 - B4B	5187322
D4008-041	Fuel Filler Splash Guard Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5189557
D4008-11	Hinge Half	1 pcs (1 ea)	190-Small Fab - 5 - B4B	511708
D4057-1	Retaining Ring	3 pcs (3 ea)	190-Small Fab - 5 - B4B	5156480
D4062-041	Tank Support Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5190074
D4404-5	Cushion, Fwd	2 pcs (2 ea)	190-Small Fab - 5 - B4B	5187952
D4577-041	Fwd Access Panel Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5187962
D4577-1	Rear Access Panel	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5119986
D4577-3	Middle Access Panel	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5140105
D4968-1	Side Cushion	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5188311
D4975-1	Bracket	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5113854-1
MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5142564
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab - 5 - B4B	5116917
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab - 5 - B4B	5149299
MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5156763
NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab - 5 - B4B	5176545
NAS1149D0363J	Washer	24 Ea (24 ea)	190-Small Fab - 5 - B4B	5196121
D5473-063	Fuel Sender Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	

010920

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3999-7	1	10	0
	D4000-5	1	1	0
	D4023-3	1	3	0
	D4125-1	1	3	0
	D4125-3	1	3	0
	D4462-1	1	1	0
	D4462-3	1	1	0
	D4463-041	1	2	0
	D4463-11	1	1	0
	D4463-13	1	2	0
	D4463-3	1	1	0
	D4463-5	1	3	0
	D4463-7	1	3	0
	D4463-9	1	1	0
	AN3-5A	24	118	0
	AN3-7A	4	312	0
	AN3H5A	5	46	0
190-Small Fab - 5 - B4B	D3997-11	1	12	0
	D3997-17	1	11	0
	D3997-29	1	12	0
	D3997-43	1	12	0
	D3997-5	2	19	0
	D4000-045	1	3	0
	D4000-1	1	8	0
	D4000-9	3	3	0
	D4008-041	1	4	0
	D4008-11	1	4	0
	D4057-1	3	10	0
	D4062-041	1	0	0
	D4404-5	2	4	0
	D4577-041	1	2	0
	D4577-1	1	2	0
	D4577-3	1	2	0
	D4968-1	1	4	0
	D4975-1	1	5	0
	D5473-063	1	2	0
	MS20426AD4-4	4	1,954	0
	MS20470AD4-4	165	31,315	0
	MS20470AD4-6	8	4,018	0
	MS21042L3	4	1,099	0
	NAS1149D0332J	13	3,189	0
	NAS1149D0363J	24	1,480	0
Part Specifications				
Specifications could not be found.				



Dart Aerospace Ltd.
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K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER

POHB044096



Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Attention: Jenne, Heather

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044096

PO Date: 7/23/19

Due Date: 7/24/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197685	D4464-041	Fuel Tank Assembly Various STC's ISSUE P/O LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	7/24/19	1 pcs	0 pcs	1 pcs	\$845.00/pcs	\$845.00
Grand Total:											\$845.00

DAS
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9-89

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Handwritten signature/initials

Plex 7/24/19 10:28 AM Dart.Guerin.Kimberley

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO41166	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: POHB044096 ✓
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	

Task: UNSCHEDULED	Sequence: 1
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Work Required:**CARRY OUT NDT INSPECTION (LIQUID PENETRANT) ON 1 FUEL TANK ✓**

ITEM ID: D4464-041 FUEL TANK ASSY.

1 - WORK ORDER ID#: 197685 ✓

DAS
40
8-89

Action Taken:						Date:	Initial/Stamp:
LIQUID PENETRANT INSPECTION CARRIED OUT ON ITEMS LISTED ABOVE AS PER ASTM1417M-16						24 July 2019	
NO CRACK FOUND							
PEN ZL-37, MPO23206, CLEANER SKC-S MPO15030, EMU. MPO15896, DEV. MPO23451, UV LIGHT M-20142							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

RECEIVED**JUL 24 2019****DART AEROSPACE LTD.**

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:		ACA/SCA Stamp	Date:
Name:			24 July 2019